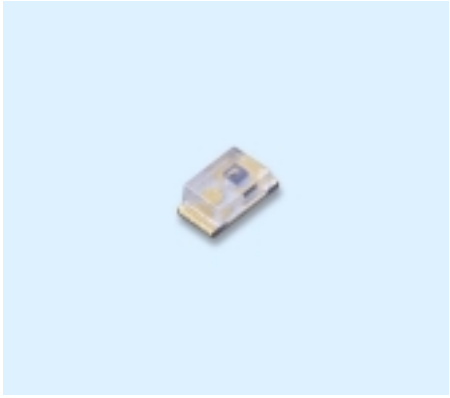
EVERLIGHT ELECTRONICS CO.,LTD.

Technical Data Sheet

0.6mm Height Flat Top LED

19-213SYGC/S313/TR8



Features

- Package in 8mm tape on 7″ diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.

Descriptions

- The 19-213 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

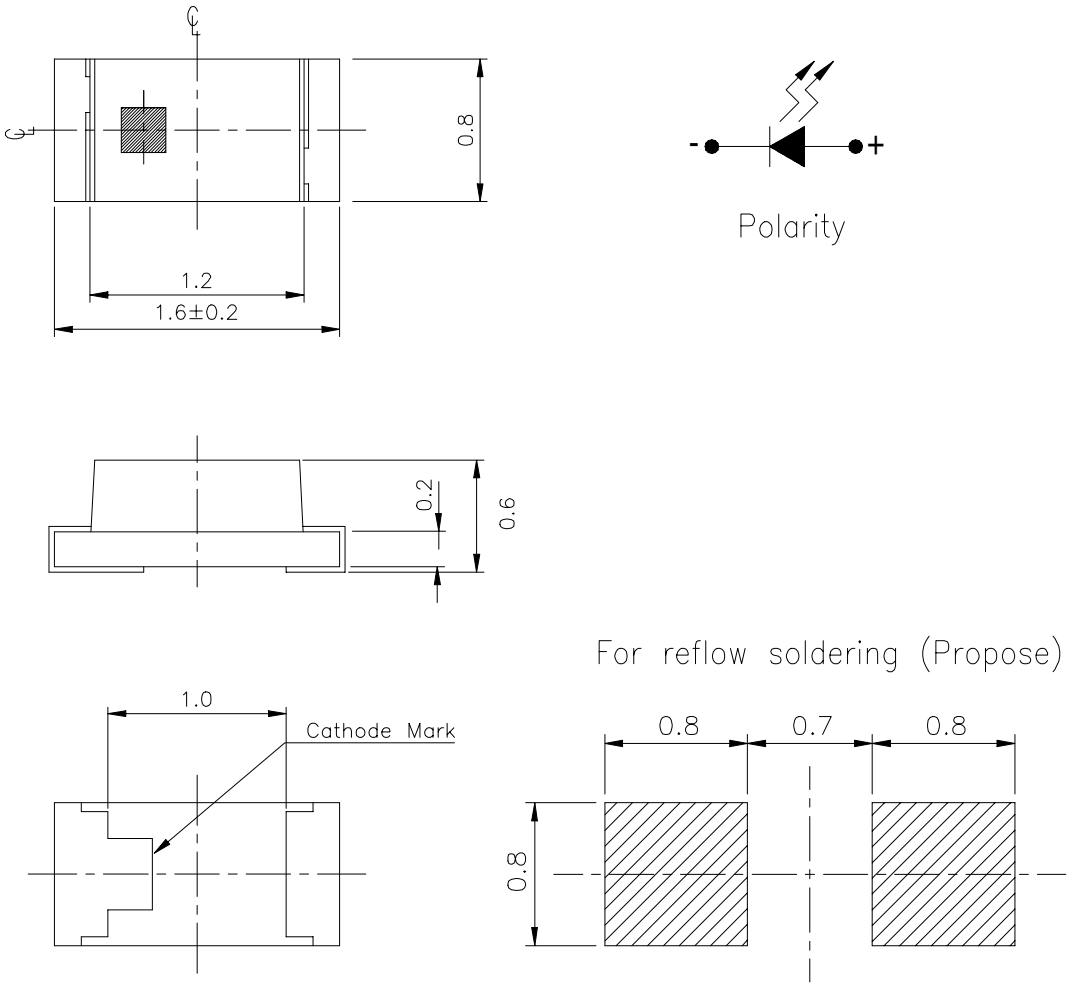
Applications

- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

Device Selection Guide

Chip		Lens Color
Material	Emitted Color	
AlGaInP	Yellow Green	Water Clear

Package Outline Dimensions



Note: The tolerances unless mentioned is ± 0.1mm , Angle± 0.5° ,Unit = mm

Absolute Maximum Ratings (Ta=25℃)

Reverse Voltage	V_R	5	V
Forward Current	I_F	25	mA
Operating Temperature	Topr	-40 ~ +85	℃
Storage Temperature	Tstg	-40 ~ +90	℃
Soldering Temperature	Tsol	260 (for 5 seconds)	℃
Electrostatic Discharge	ESD	2000	V
Power Dissipation	Pd	60	mW
Peak Forward Current (Duty 1/10 @1KHz)	I_F	60	mA
Reverse Voltage	V_R	5	V

Electro-Optical Characteristics (Ta=25℃)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	Iv	14.5	-----	57.0	mcd	I_F=20mA
Viewing Angle	2θ 1/2	-----	120	-----	deg	I_F=20mA
Peak Wavelength	λ p	-----	575	-----	nm	I_F=20mA
Dominant Wavelength	λ d	570.0	-----	574.5	nm	I_F=20mA
Spectrum Radiation Bandwidth	△λ	-----	20	-----	nm	I_F=20mA
Forward Voltage	V_F	1.75	-----	2.35	V	I_F=20mA
Reverse Current	I_R	-----	-----	10	μA	V_R=5V

Notes:

1.Tolerance of Luminous Intensity ± 10%

2.Tolerance of Dominant Wavelength ± 1nm

3.Tolerance of Forward Voltage ± 0.1V

Bin Rang Of Luminous Intensity

Bin	Min	Max	Unit	Condition
1	14.5	22.5	mcd	IF=20mA
2	22.5	36.0		
3	36.0	57.0		

Bin Rang Of Dom. Wavelength

Bin	Min	Max	Unit	Condition
1	570.0	571.5	nm	IF=20mA
2	571.5	573.0		
3	573.0	574.5		

Bin Rang Of Forward Voltage

Bin	Min	Max	Unit	Condition
1	1.75	1.95	V	IF=20mA
2	1.95	2.15		
3	2.15	2.35		

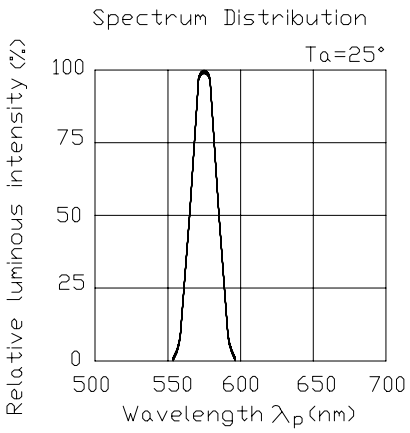
Notes:

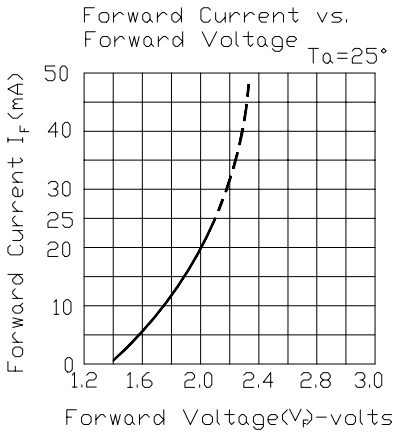
1.Tolerance of Luminous Intensity ± 10%

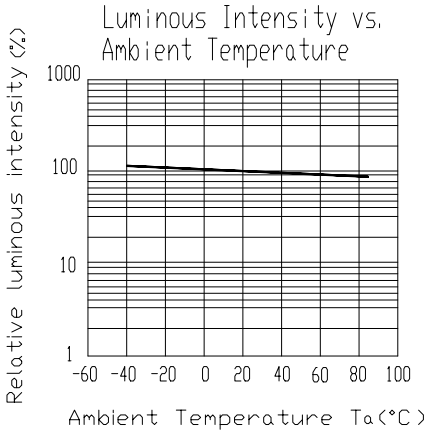
2.Tolerance of Dominant Wavelength ± 1nm

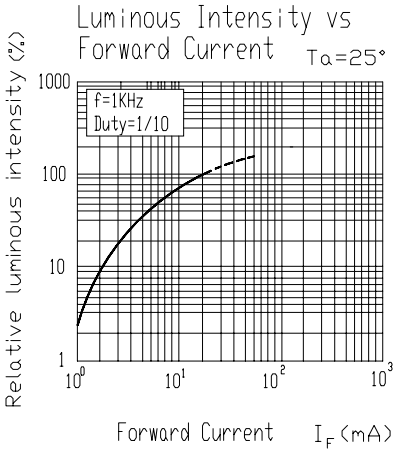
3.Tolerance of Forward Voltage ± 0.1V

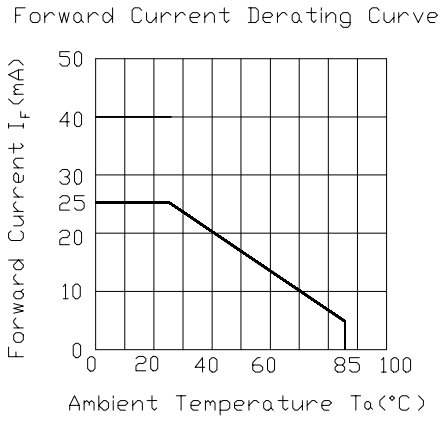
Typical Electro-Optical Characteristics Curves

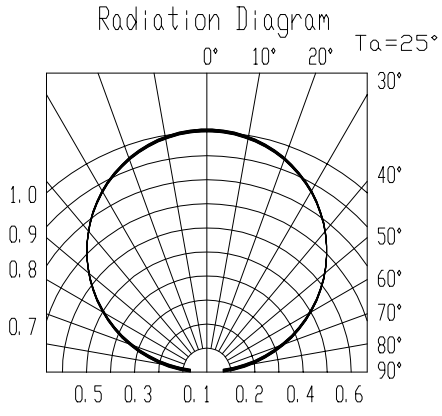










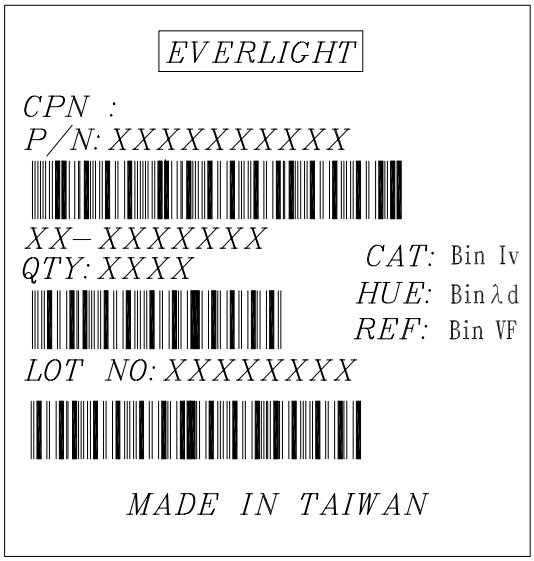


■ Label explanation

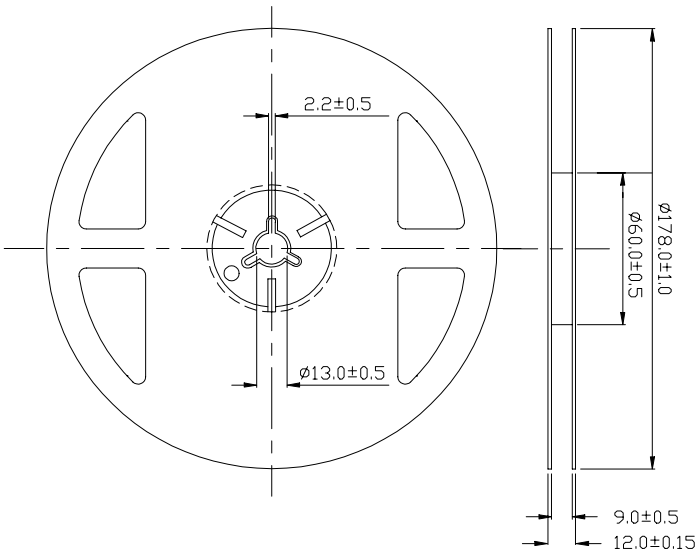
CAT: Luminous Intensity (mcd)

HUE: Dom. Wavelength (nm)

REF: Forward Voltage (V)

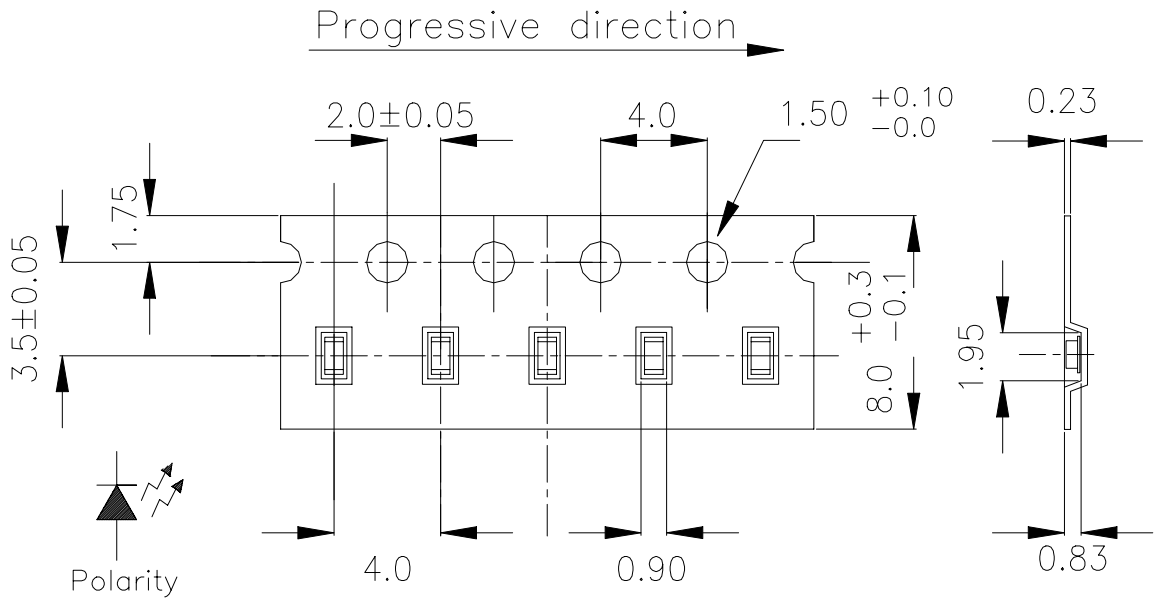


■ Reel Dimensions



Note: The tolerances unless mentioned is ± 0.1mm , Angle± 0.5° ,Unit = mm

■ Carrier Tape Dimensions: Loaded quantity 3000 PCS per reel



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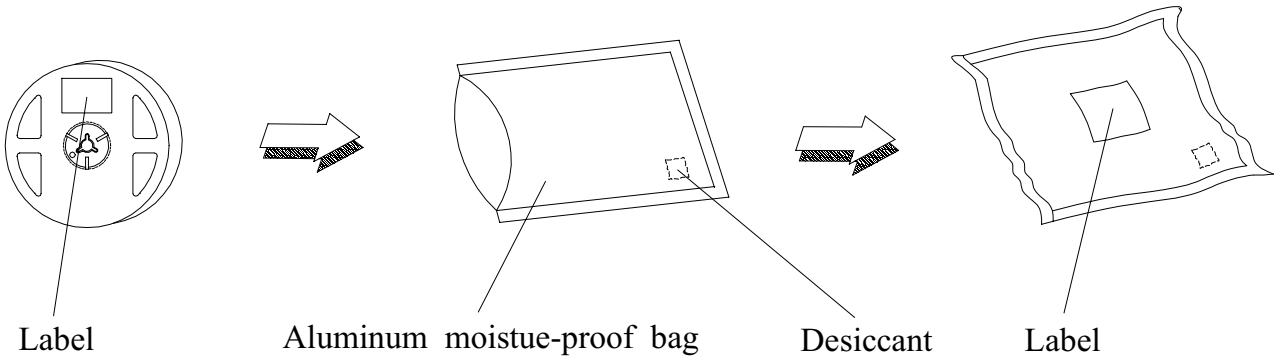
■ Moisture Resistant Packaging



Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below.
Confidence level : 90 %
LTPD : 10 %

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow	Temp. : 240℃± 5℃ Min. 5 sec.	6 min.	22 Pcs.	0/1
2	Temperature Cycle	H : +100℃ 15min. ∫ 5 min. L : -40℃ 15min.	300 Cycles	22 Pcs.	0/1
3	Thermal Shock	H : +100℃ 5min. ∫ 10 sec. L : -10℃ 5min.	300 Cycles	22 Pcs.	0/1
4	High Temperature Storage	Temp. : 100℃	1000 Hrs.	22 Pcs.	0/1
5	Low Temperature Storage	Temp. : -55℃	1000 Hrs.	22 Pcs.	0/1
6	DC Operating Life	I_F = 20 mA	1000 Hrs.	22 Pcs.	0/1
7	High Temperature / High Humidity	85℃/R.H85%	1000 Hrs.	22 Pcs.	0/1

Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage time

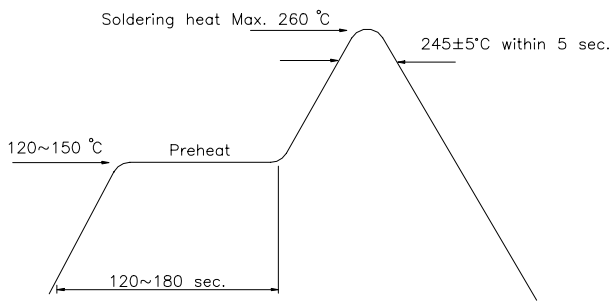
2.1 The operation of Temperature and RH are : 5℃~35℃, RH60%.

2.2 Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp proof box with descanting agent. Considering the tape life , we suggest our customers to use our products within a year(from production date).

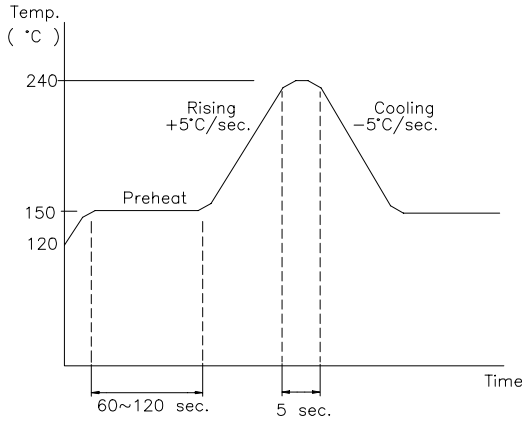
2.3 If opened more than one week in an atmosphere 5℃~35℃, RH 60%, they should be treated at 60℃± 5℃for 15hrs.

2.4 When you discover that the desiccant in the package has a pink color (Normal = blue) , you should treat them in the same conditions as 2.3.

Soldering heat



Reflow Temp / Time

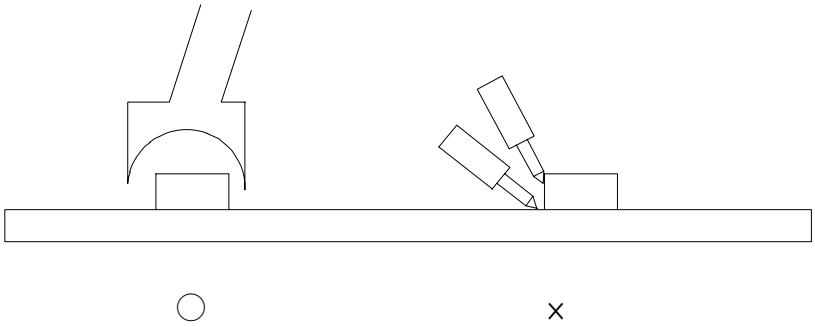


Soldering Iron

Basic spec is ≦5 sec when 260℃.If temperature is higher, time should be shorter (+10℃→ -1sec).
Power dissipation of Iron should be smaller than 15 W , and temperature should be controllable.
Surface temperature of the device should be under 230 ℃.

Rework

1. Customer must finish rework within 5 sec under 245℃.
2. The head of iron can not touch copper foil.
3. Twin-head type is preferred.



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